

FILM FACED BIRCH PLYWOOD QUALITY GRADES

CHARACTERISTICS	GRADES	
	F1/W1	F2/W2
Lack of laminate film on the surface	Allowed no more than 5 mm, if it is covered with moisture-protective paint	Allows unpainted 20cm x 125cm
Wood structure, sound knots, inserts	Permitted	Permitted
Film stains and streaks on the surface	No more than 15% of the sheet area stains are allowed without loss of integrity of the surface coating	Permitted
Matte spots and stripes	Up to 50% of the surface	Permitted
Streaks and stains from pressing plates	Permitted	Permitted
Temperature stains on the surface	Not permitted	Allowed without damaging the coating
Film coatings (thickenings, wrinkles)	No restrictions with a width of 20 mm	Permitted
Film fragments glued to the surface	Allows 1cm width x 5cm length, 3 per sheet	Permitted
Burnt film (burnout) due to veneer defects: cracks, damage	10 mm wide, 1 pc/meter width. Ø 30 mm, 1 pc/meter wide or unlimited if Ø 10 mm	Permitted
Veneer defect due to rough peeling	Allows 25cm x 25cm	Permitted

Dents	5mm width x 3cm length/3 per sheet	Permitted
Scratches	If there is no scratched laminate	Permitted
Trimming defects	Not permitted	Permitted
Soft edges. Lack of veneer at the edges	Allowed in one layer of veneer with a depth of 3mm., the edges should be firm	Tolerates if the edges of the plywood are rigid
Delamination	Not permitted	7cm x 7cm / 2 per sheet